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MATERIALS & ASPHALT PAVEMENT SOLUTIONS

Houston, TX
April 28-29, 2026

Importance of a Stable Subgrade and Base for Pavement Performance

Houston 2026

Larry Peirce - TXAPA

Optimum Pavement Performance

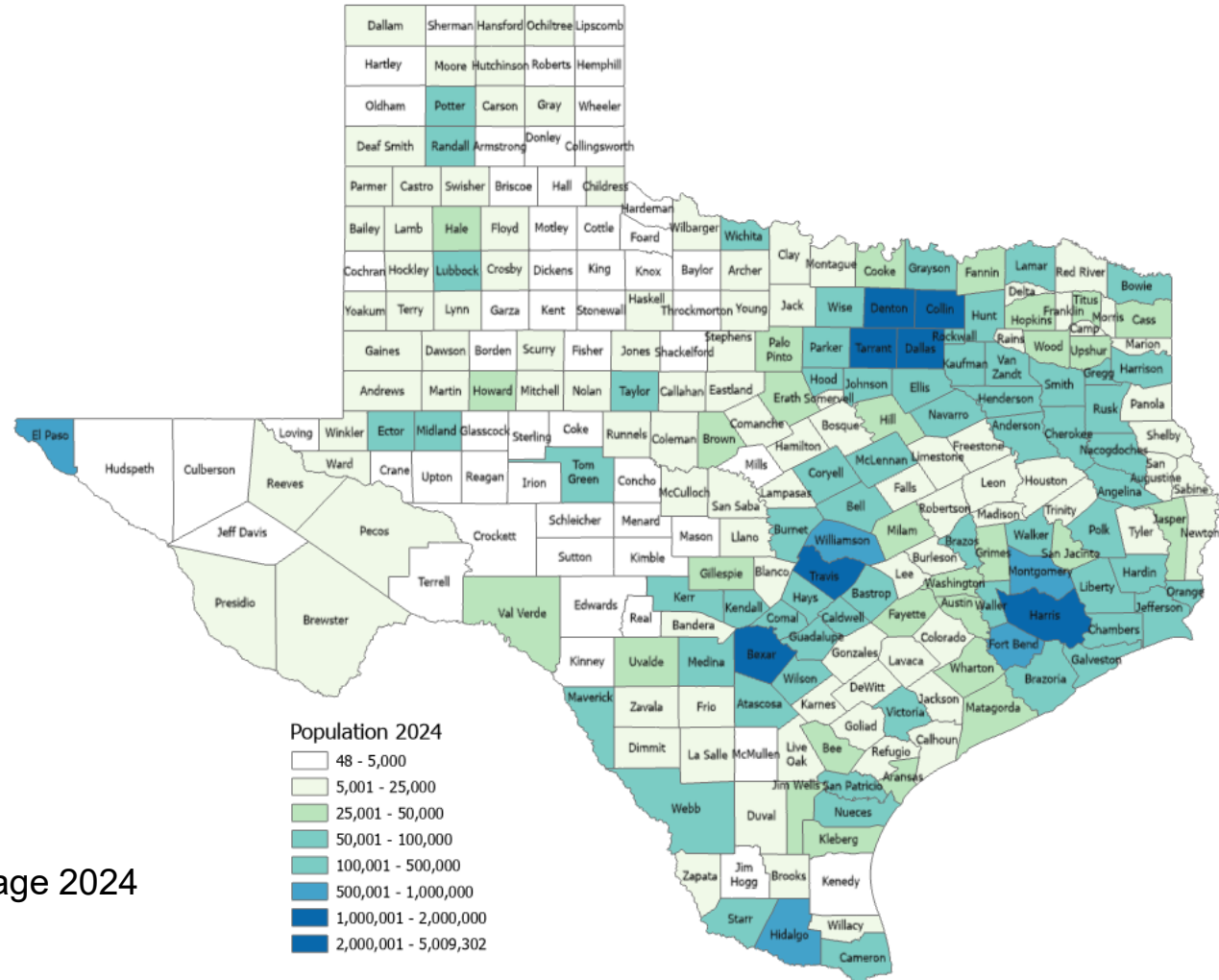
Depends On A Combination Of Factors

- Understanding of Your Objectives
- Choosing the Right Construction Materials
- Properly Designing Those Materials
- Constructing with Quality
- Ensuring That You Have Created an Adequate Foundation





Estimated Population, Texas Counties, 2024



Source: U.S. Census Bureau, Vintage 2024
Population Estimates

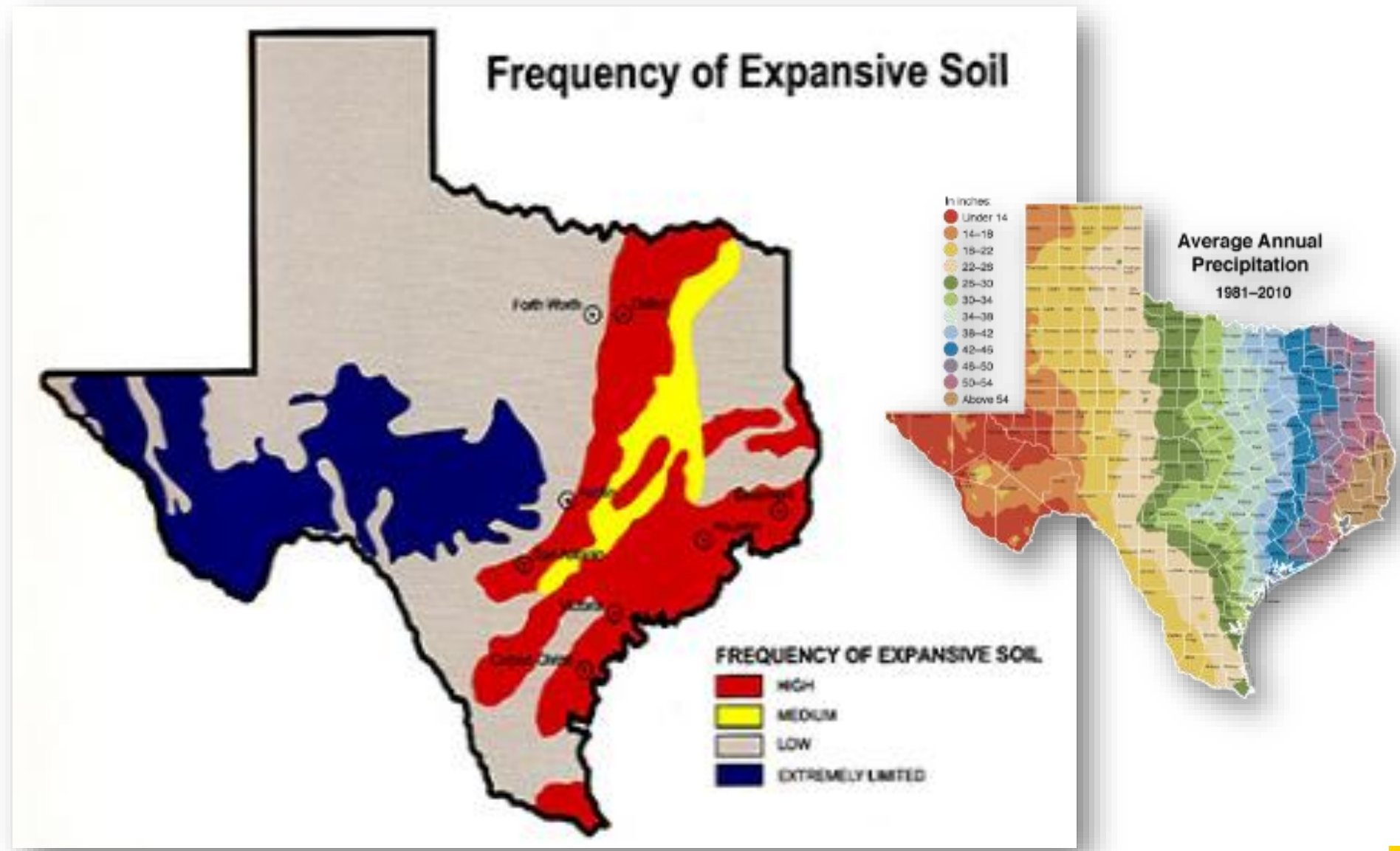


Goals to ensure an adequate foundation (subgrade)

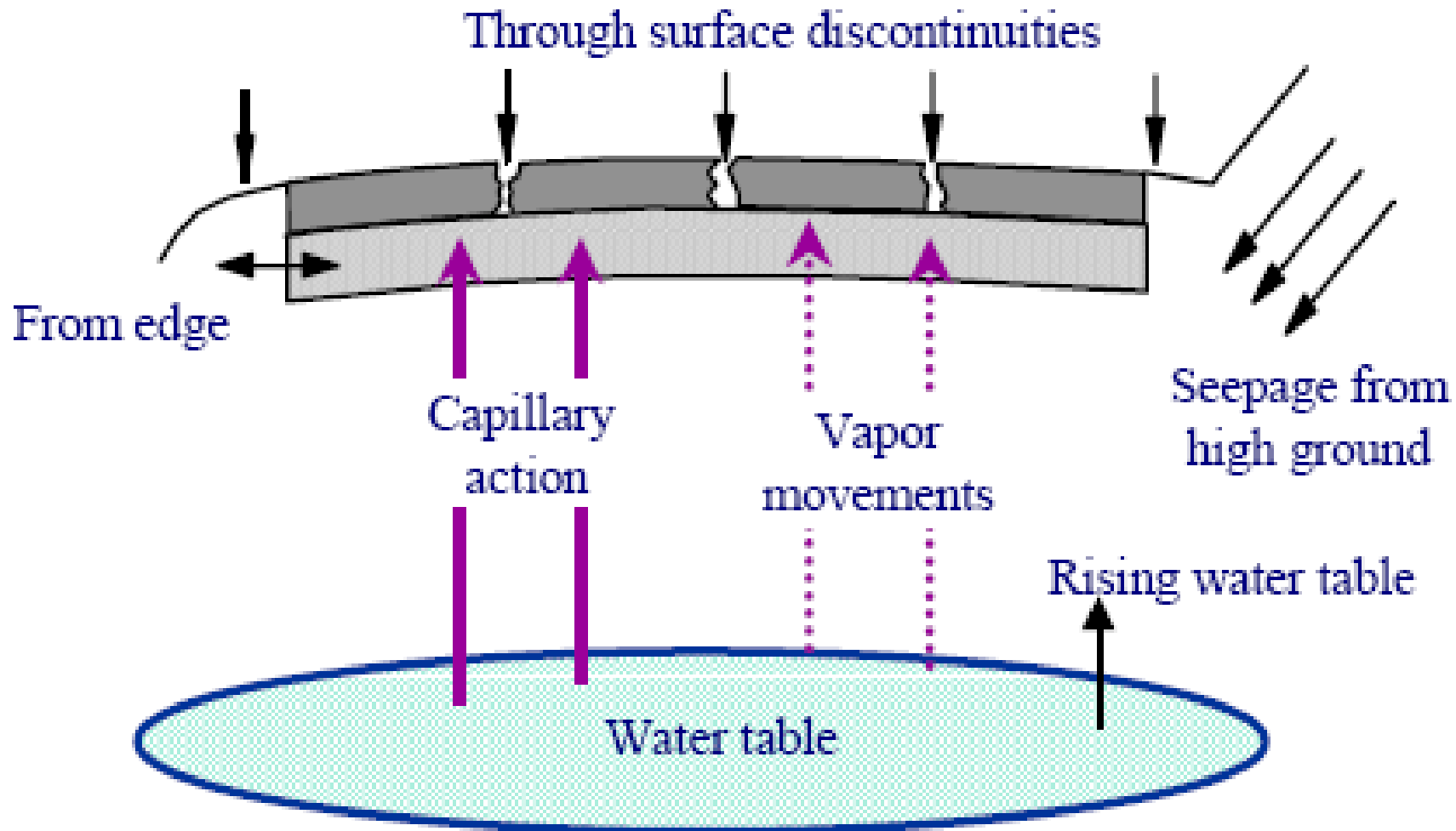
- Reduce soil PI and clay/silt-sized particles
- Improve workability and constructability
- **Reduce shrink/swell characteristics of expansive soils**
- **Improve strength and stiffness/modulus**
- Improve stability and durability
- **Reduce moisture susceptibility**



Expansive Soil and Expansive Clay



Moisture is the enemy of successful pavement performance



Problems Associated w/Clay Soils

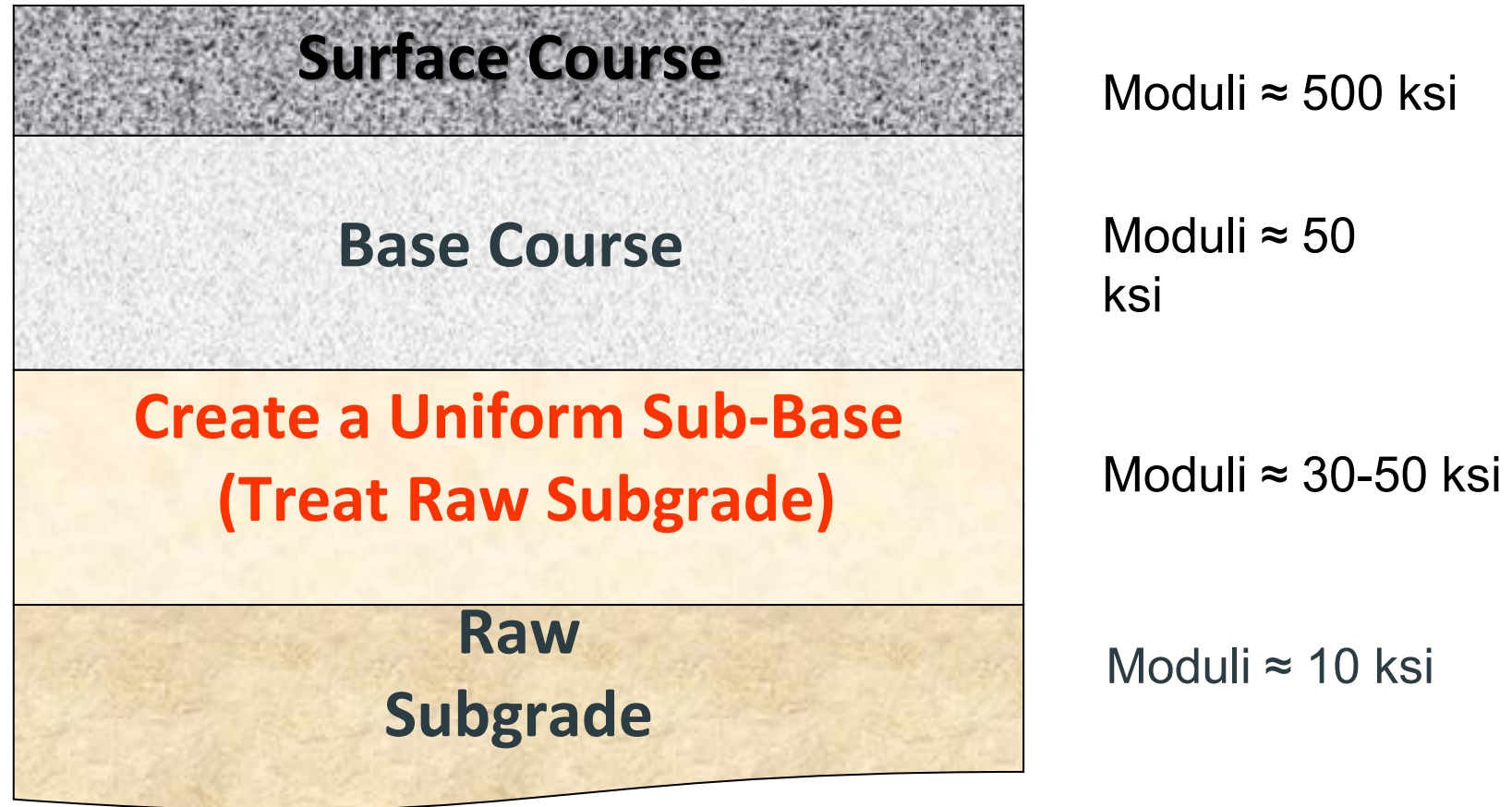
- Typically moisture sensitive
 - expansion potential & swell pressure
- Exhibit poor pavement support
 - low R-values, CBRs, & unconfined compressive strengths
- Constructability problems
 - highly plastic - poor workability
 - hard to compact
 - yield or pump when wet
 - shrink when dry



Foundation Problems – Soil Moisture Fluctuation



Need Uniform, Quality Layers Beneath HMA Surface



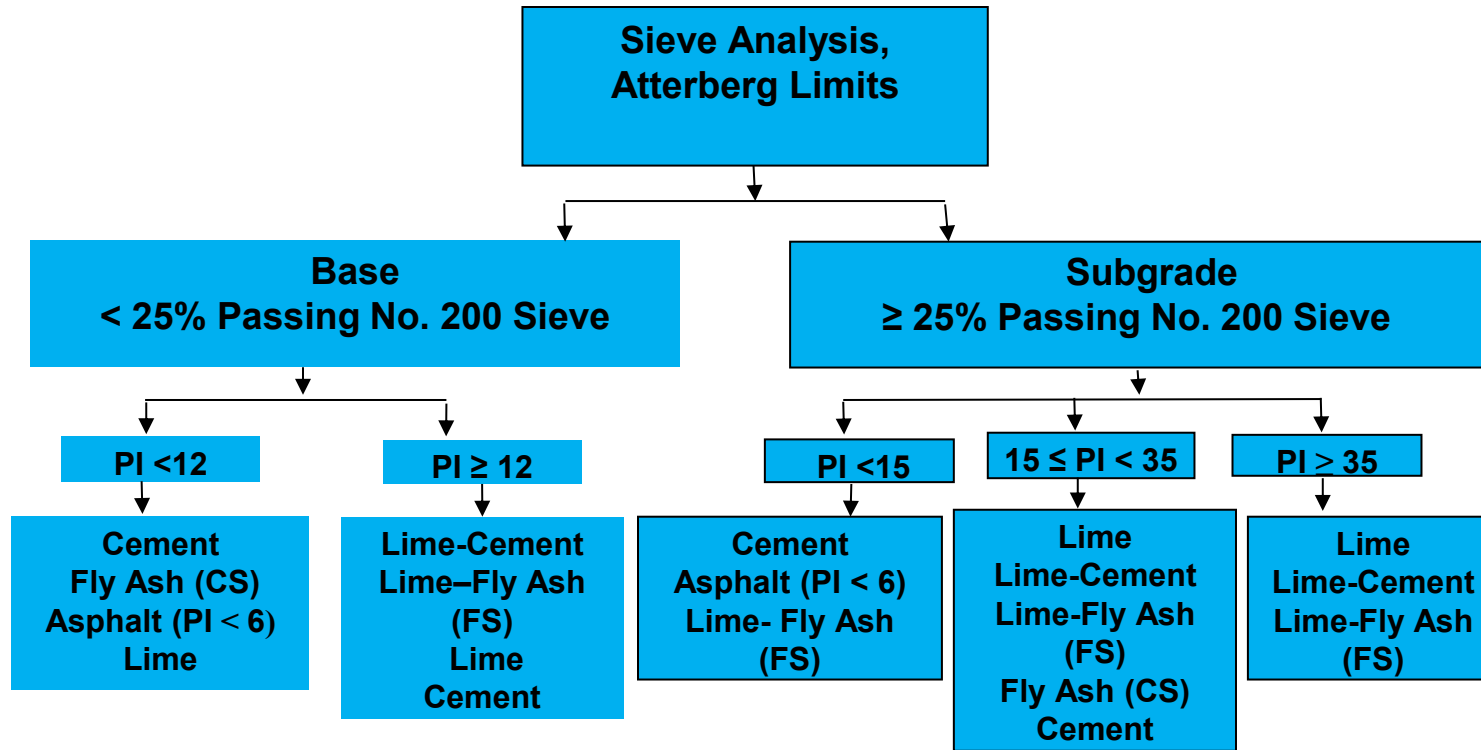
Purpose of the Treatment Guidelines

<http://ftp.dot.state.tx.us/pub/txdot/mtd/treatment-guidelines.pdf>

- Provide personnel with all levels of experience with enough information to
- - Determine project suitability,
 - Identify goals of treatment,
 - Select appropriate type of additives,
 - Determine optimum amount of selected additives, and
 - Identify appropriate construction processes.
- The information in this document is applicable to both construction and maintenance.



TxDOT Guidelines for Soil Treatment



TxDOT Specs (Road or Plant Mixed)

Lime	Items 260 or 263
Cement	Items 275 or 276
Fly Ash	Item 265
Asphalt	Item 292

TxDOT Lab Mix Design Test Methods

Tex-121-E
Tex-120-E
Tex-127-E
Tex-126-E

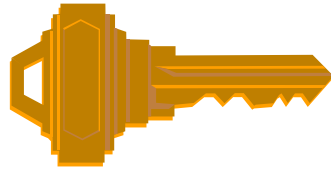


Select Additive(s) – Lab Mix Design

➤ Select Additives

- Select the appropriate type of additive based on the goals of soil treatment and the project-specific soil classification (gradation and PI)
- Perform the lab mix designs to determine the optimum amount of the selected additive on a project basis for the desired engineering properties
 - Soil-Lime (Tex-121-E); DMS 6350
 - Soil-Cement (Tex-120-E); DMS 4600
 - Lime-Fly Ash (Tex-127-E); DMS 4615
 - Asphalt Treated Base (Tex-126-E)





Key Points of Guidelines

- Soils are different
- Additives are different
- Reactions between soils and additives are different (binding versus chemically changing)
- DO A MIX DESIGN**
- Evaluate the material engineering properties and field performance



Base Materials

- Provide structure and support for asphalt layer
- Bases can be untreated, utilizing good source material
- Marginal quality materials can be used for bases
 - ❖ Must be treated w/ stabilizers if they are marginal in quality
- **Improve strength and stiffness /modulus**
- Improve stability and durability
- **Reduce moisture susceptibility (typical crushed stone base can lose up to 90% of its strength when completely saturated)**
- **This is why its so important to protect the base from moisture damage**



Base Failure Will Lead to Asphalt Failure



But Then We Hear “the Asphalt Didn’t Last”



Base Materials

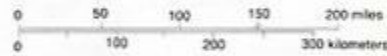
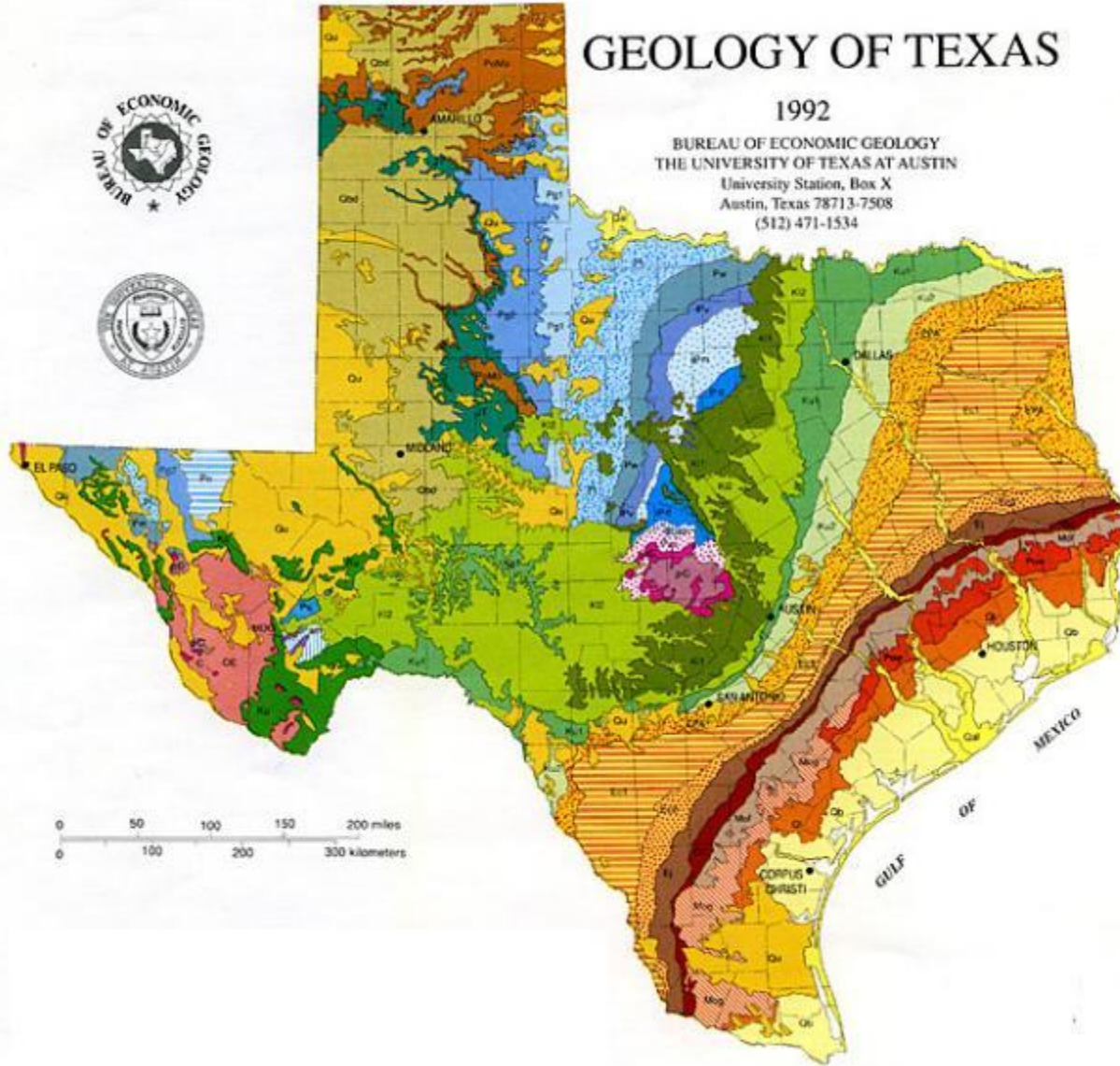
- **Texas is a very large and geologically diverse state**
- **Budget and other practical constraints require, to the extent possible, the use of local materials**
- **Local materials can vary in quality**



GEOLOGY OF TEXAS

1992

BUREAU OF ECONOMIC GEOLOGY
THE UNIVERSITY OF TEXAS AT AUSTIN
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EXPLANATION

CENOZOIC	Time (m.y.)	Formation/Group	Color/Pattern
CENOZOIC	Quaternary	Alluvium (Qal)	Yellow
		Quaternary undivided (Qu)	Light yellow
	Pliocene (5 m.y.)	Beaumont Formation (Ob)	Orange
		Lissie Formation (Ol)	Light orange
		Blackwater Draw Formation (Obd)	Dark orange
	Miocene (24 m.y.)	Wills Formation (Pow)	Red
		Ogallala Formation (PoMe)	Light red
		Goliad Formation (Mog)	Dark red
		Fleming and Oakville Formations (Mof)	Light brown
	Oligocene (30 m.y.)	Catahoula Formation (Oc)	Dark brown
Oligocene and Eocene undivided (OE) (volcanic rocks and conglomerates in Trans-Pecos Texas)		Light brown	
Eocene (58 m.y.)	Jackson Group (Whitsett, Manning, Wellborn, Caddell, Yazoo, and Moody Branch Fms.) (Ej)	Dark brown	
	Clairborne Group (Yegua Formation) (Ec2)	Orange	
	Clairborne Group (Cook Mountain, Sparta, Weches, Queen City, and Reklaw) (Ec1)	Light orange	
Paleocene (66 m.y.)	Wilcox and Midway Groups (EPA)	Light orange	
	Navarro and Taylor Groups (Ku2)	Light green	
MESOZOIC	Cretaceous (144 m.y.)	Austin, Eagle Ford, Woodbine, and U. Washita Groups (Ku1)	Light green
		Fredericksburg and L. Washita Groups (Kl2)	Light green
		Trinity Group (T01)	Light green
		Cretaceous undivided (Ku)	Light green
		Jurassic Triassic undivided (JT)	Light green
Jurassic Triassic (245 m.y.)			

PALEOZOIC	Time (m.y.)	Series/Formation	Color/Pattern
PALEOZOIC	245 m.y.	Ochoan Series (Po)	Light blue
		Guadalupian Series (Whitehorse and Quaternaster Formations) (Pg2)	Blue
		Guadalupian Series (Blaine and San Angelo Formations) (Pg1)	Light blue
		Leonardian Series (Pl)	Light blue
		Wolfcampian Series (Pw)	Blue
		Permian undivided (Pu)	Blue
		Virgilian Series (IPv)	Blue
		Missourian Series (IPm)	Blue
		Desmoinesian Series (IPd)	Blue
		Atokan and Morrowan Series (IPam)	Blue
320 m.y.	Mississippian, Devonian, and Ordovician undivided (MDO)	Light blue	
	505 m.y.	Cambrian (C)	Light blue
		Paleozoic undivided (Pau)	Light blue
570 m.y.	1200 m.y.	Precambrian undivided (p-C)	Light blue
			2000 m.y.





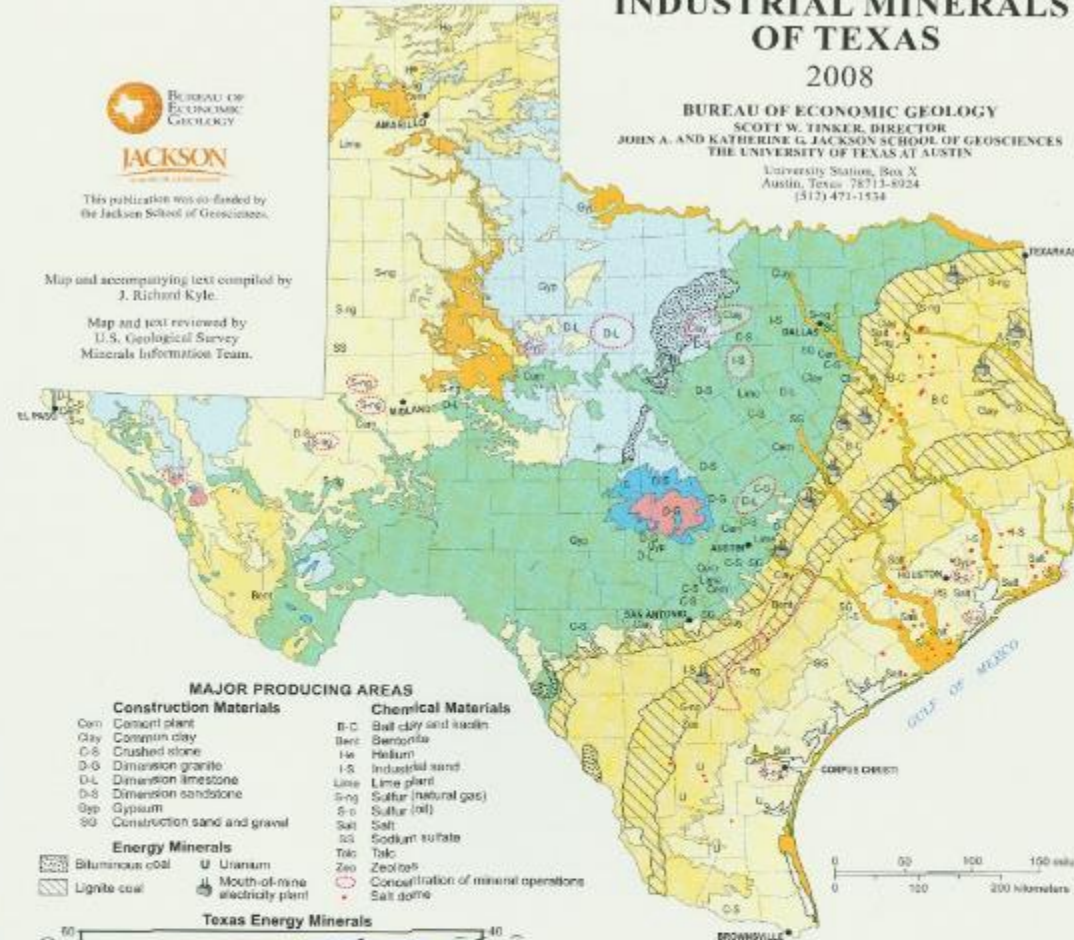
This publication was co-funded by the Jackson School of Geosciences.

Map and accompanying text compiled by J. Richard Kyle.

Map and text reviewed by U.S. Geological Survey Minerals Information Team.

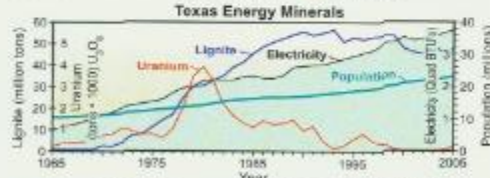
INDUSTRIAL MINERALS OF TEXAS 2008

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SCOTT W. TINKER, DIRECTOR
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MAJOR PRODUCING AREAS

- | | |
|-----------------------------------|---|
| Construction Materials | Chemical Materials |
| C-1 Cement plant | B-C Ball clay and kaolin |
| C-2 Common clay | Ber Berionite |
| C-3 Crushed stone | He Helium |
| D-1 Dimension granite | I-S Industrial sand |
| D-2 Dimension limestone | L-1 Lime plant |
| D-3 Dimension sandstone | S-1 Sulfur (natural gas) |
| G-1 Gypsum | S-2 Sulfur (oil) |
| SG Construction sand and gravel | Sa Salt |
| | SS Sodium sulfate |
| Energy Minerals | Talc Talc |
| Bit Bituminous coal | Ze Zeolites |
| U Uranium | Con Concentration of mineral operations |
| M Mouth-of-mine electricity plant | Sa Salt dome |



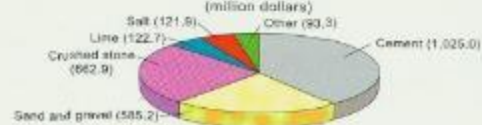
Million years ago		Dominant Rock Types	
CENOZOIC	Quaternary	2	Unconsolidated sands and muds
	Tertiary	2	Sandstones and mudstones (volcanics in Trans-Pecos)
MESOZOIC	Upper	65	Limestones (sandstones and mudstones in Trans-Pecos Texas)
	Lower	145	Sandstones and mudstones
PALEOZOIC	Upper	245	Pennsylvanian carbonates and evaporites
	Lower	320	Mississippian sandstones and mudstones
PRECAMBRIAN		540	Limestones, dolomites, chert, oil sandstones
			Granite intrusions and metamorphic rocks

Unconformity: A boundary between two rock units that represents a gap in the geologic record due to erosion or non-deposition of rock.

Mineral Production (2005)



Mineral Value (2005)



Other includes brychite, clays (bar), bentonite, common, fuller's earth, kaolin, dimension stone, gypsum, halite, talc, and zeolites.





Flexible Base Selection and Information Guide

Materials & Tests Division
Soils & Aggregates Section

August 2019



Table 1: Flexible Base Material Types

Type	Description
A	Crushed stone produced and graded from oversize quarried aggregate that originates from a single, naturally occurring source. This does not include gravel or multiple sources.
B	Crushed or uncrushed gravel. Blending of two or more sources is allowed.
C	Crushed gravel with a minimum of 60% of the particles retained on a No. 4 sieve with two or more crushed faces as determined by Tex-460-A, Part I. Blending of two or more sources is allowed.
D	Type A material or crushed concrete. Crushed concrete containing gravel will be considered Type D material. Crushed concrete must meet requirements for recycled materials and be managed in a way to provide for uniform quality. The engineer may require separate dedicated stockpiles to verify compliance.
E	Caliche, iron ore, or as otherwise shown on the plans.



Table 2: Basic Recommendations for Type Selection

Type	Description
A or D*	Strongest, most durable base
B or C	Marginal base
E	Non-standard requirements

* When crushed concrete is allowed.

Type A and D materials are generally considered high-quality base since crushed materials have, in general, higher stability than rounded materials. Type A and D are often used in combination with Grade 1-2, which has the most stringent material requirements. Type D allows the use of Type A or crushed concrete. This option provides an alternative where crushed concrete may be used if economically feasible.

Types B and C are generally used for areas that have gravel as a local material.

Type E may be used for new or unspecified materials.



Table 3: Flexible Base Material Requirements from Item 247

Property	Test Method	Grade 1-2	Grade 3	Grade 4	Grade 5
Master gradation sieve size (cumulative % retained)	Tex-110-E			As shown on the plans	
2½"		0	0		0
1¾"		0-10	0-10		0-5
7/8"		10-35	-		10-35
¾"		30-65	-		35-65
#4		45-75	45-75		45-75
#40		65-90	50-85		70-90
Liquid limit, % max ¹	Tex-104-E	40	40	As shown on the plans	35
Plasticity index, max ¹	Tex-106-E	10	12	As shown on the plans	10
Plasticity index, min ¹	Tex-106-E	As shown on the plans			
Wet ball mill, % max ²	Tex-116-E	40	-	As shown on the plans	40
Wet ball mill, % max increase passing the #40 sieve	Tex-116-E	20	-	As shown on the plans	20
Compressive strength, psi, min	Tex-117-E			As shown on the plans	
Lateral pressure, 0 psi		35	-		-
Lateral pressure, 3 psi		-	-		90
Lateral pressure, 15 psi		175	-		175

¹ Determine plastic index in accordance with Tex-107-E (linear shrinkage) when liquid limit is unattainable, as defined in Tex-104-E.

² Grade 4 may be further designated as Grade 4A, Grade 4B, etc.



Full Depth Reclamation (FDR)



Special Specification 3088

Full Depth Reclamation Using Foamed Asphalt (Road-Mixed)



1. DESCRIPTION

Perform full depth reclamation (FDR) using an in-place mixing process to obtain a homogenous mixture of the existing surface and the underlying base material (with or without new material and additive added) using a foamed asphalt.

2024 Specifications

291

Item 291

Foamed Asphalt Treatment (Road-Mixed)



1. DESCRIPTION

Perform full-depth reclamation (FDR) using an in-place mixing process to obtain a homogenous mixture of the existing surface and the underlying base material (with or without new material and additive added) using a foamed asphalt.



Special Specification 3089

Full Depth Reclamation Using Asphalt Emulsion (Road-Mixed)



1. DESCRIPTION

Perform full depth reclamation (FDR) using an in-place mixing process to obtain a homogenous mixture of the existing surface and the underlying base material (with or without new material and additive added) using an emulsified asphalt.

2024 Specifications

290

Item 290

Emulsified Asphalt Treatment (Road-Mixed)



1. DESCRIPTION

Perform full-depth reclamation (FDR) using an in-place mixing process to obtain a homogenous mixture of the existing surface and the underlying base material (with or without new material and additive added) using an emulsified asphalt.



- TxDOT 2021. Pavement Manual. Maintenance Division, Austin, TX.
<https://www.txdot.gov/content/dam/txdotoms/mnt/pdm/pdm.pdf>
- TxDOT 2019. Treatment Guidelines for Soils and Base in Pavement Structures. Materials and Tests Division, Soils and Aggregates Section, Austin, TX.
<https://ftp.dot.state.tx.us/pub/txdot/mtd/treatment-guidelines.pdf>
- TxDOT 2005. Guidelines for Modification and Stabilization of Soils and Base for Use in Pavement Structures. Construction Division, Materials and Pavements Section, Geotechnical, Soils and Aggregates Branch, Austin, TX. <https://ftp.txdot.gov/pub/txdot-info/cmd/tech/stabilization.pdf>
- TxDOT 2005. Guidelines for Treatment of Sulfate-Rich Soils and Bases in Pavement Structures. Construction Division, Materials and Pavements Section, Geotechnical, Soils and Aggregates Branch, Austin, TX. <https://ftp.dot.state.tx.us/pub/txdot-info/cmd/tech/sulfates.pdf>
- TxDOT 2025. Guide Schedule of Sampling & Testing for Design Bid-Build (DBB) Projects (DBB Guide Schedule). Austin, TX.
<https://www.txdot.gov/content/dam/docs/division/mtd/design-bid-build-guide-schedule-may-2025.pdf>



Full-Depth Reclamation with Asphalt Binders

Construction Guidelines

Materials and Tests Division

Soils and Aggregate Section

February 2026



Common Misconceptions for treating expansive clay subgrade Soils

- Wrong Stabilizer
- Remove and Replace Existing Subgrade / Embankment
- Additional Base or Pavement Thickness Instead of Treating the Subgrade
- Alternative Stabilizers (Proprietary Liquids or Dry)

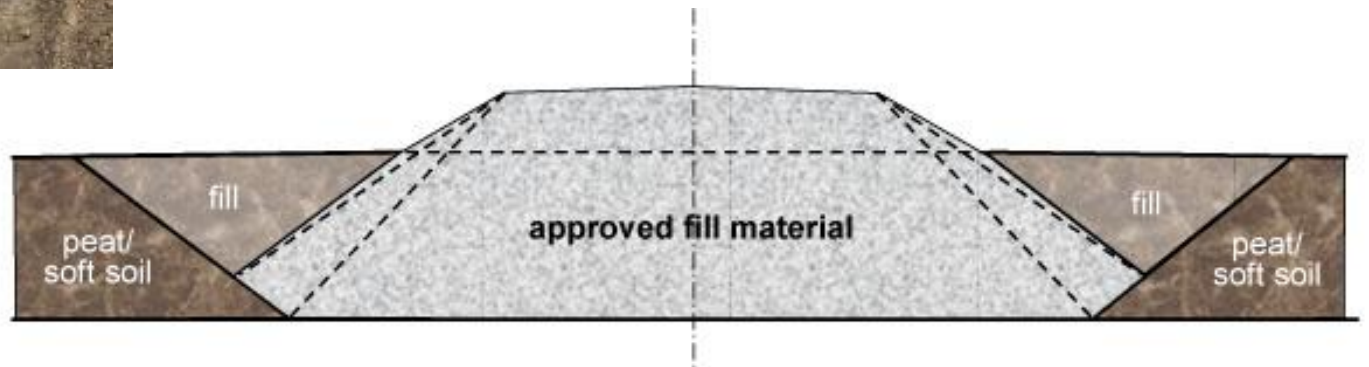


Cement instead of lime

- Cement, by its chemical nature, does not complete the pozzolanic reaction that will permanently change the structure of clay
- Cement will set up rapidly (3 hours), and does not have the time nor the available calcium to achieve what lime does to highly plastic clay on a one-to-one basis



Remove poor soils and import select fill or base material



Remove expansive clay soils and import select fill or base material (cut and fill)

- Typically not as cost effective compared to soil treatment
- Highly variable determining cost of import material due to source and haul distance
- Can be other problems associated with this concept that aren't considered (variability of import fill source that isn't properly monitored)
- You will not significantly improve the long-term strength of the layer by importing fill

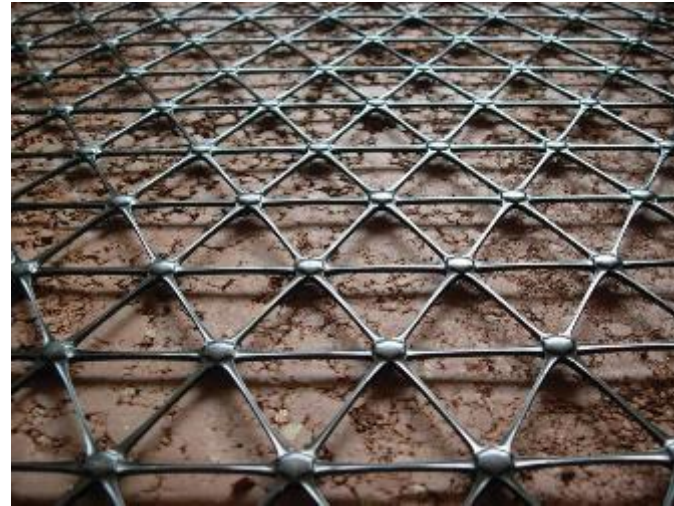


Increasing thickness of other layers in the pavement section

- **This alternative appears most commonly in municipal, commercial and subdivision type projects**
- The engineer/architect or sometimes a contractor will convince a developer or a smaller local agency to do away with subgrade treatment by adding an extra inch of concrete pavement, or extra flex base and sometimes Hot Mix Asphalt (HMA)
- This is a strategy that is driven by the belief you can save cost and time
- This will, in almost all cases, lead to poor performance for roadways, parking lots, and foundations because nothing has been done to treat the underlying problems of marginal / poor subgrade soils



The use of GeoGrid in place of soil stabilization



The use of GeoGrid in place of soil stabilization

- Using Geogrid directly on compacted but untreated high PI subgrade will not provide the benefits achieved by creating a uniform stabilized layer.
 - Moisture and the fines in the untreated subgrade layer will work their way up into the crushed stone base (fluctuations in moisture condition and capillary rise). This weakens the base layer significantly over time and can lead to premature failure of the pavement structure.
 - A properly treated sub-base layer provides significant protection for the overlying base layer by adding strength, waterproofing and stopping the swell potential of the treated layer that will not happen using Geogrid alone



Use of proprietary liquid or dry stabilization products

- (1.) ionic stabilizers, reported to work through cation exchange within the clay mineral
- (2.) enzyme stabilizers, described as consisting of various organic catalysts
- (3.) polymer and “Bio-Polymer” stabilizers, comprised of various organic and inorganic polymers



Use of proprietary liquid or dry stabilization products

“Supplier claims of product effectiveness are often not well substantiated with independent field or laboratory evaluations performed under controlled conditions. The chemical composition of these products is usually considered proprietary, and the suppliers often give minimal or incomprehensible information regarding the mechanisms of soil modification.”

AN ANALYSIS OF THE MECHANISMS AND EFFICACY OF THREE LIQUID CHEMICAL SOIL STABILIZERS: VOLUME 1

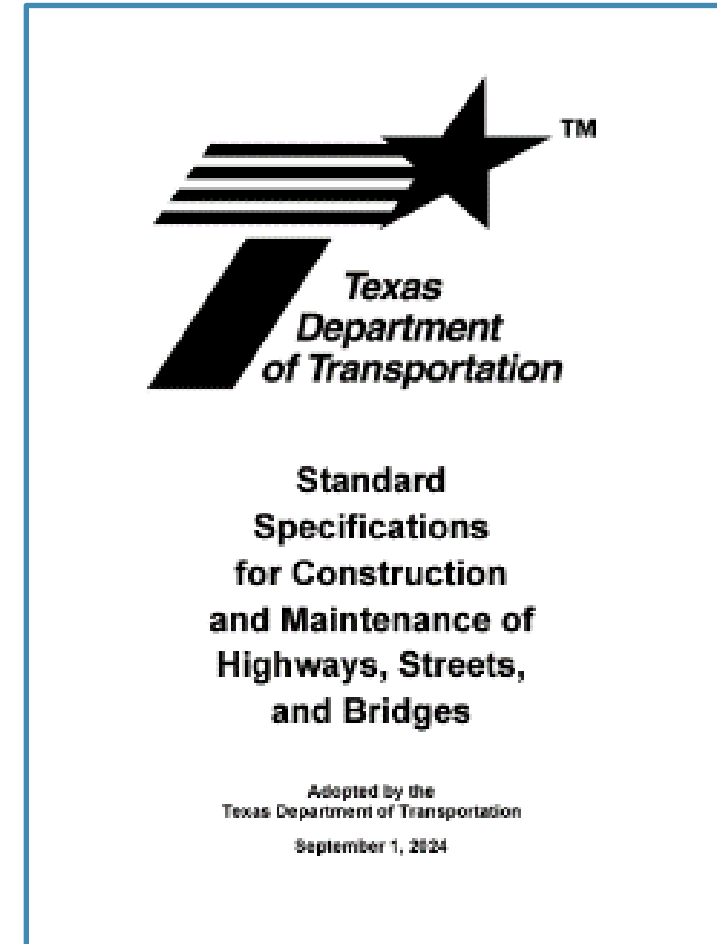
May 2003

Alan F. Rauch, Lynn E. Katz, and Howard M. Liljestrand



Construction Specifications

- **A Perfect Laboratory Mix Design Will Only Work in the Field if Proper Construction Procedures Are Followed**



TxDOT Soil Treatment Construction Specifications

Item	Treatment	Special Requirements
260	Lime (road mixed)	Mellowing requirements apply depending on the type of lime and sulfate content of the material.
263	Lime (plant mixed)	Cure at least 7 days by sprinkling or by asphalt membrane.
265	Fly ash or lime-fly ash (road mixed)	Complete compaction within 6 hours of application of Class FS ash and within 2 hours of application of Class CS ash. Cure FS ash 7 days; CS at least 24 hours.
275	Cement (road mixed)	Complete compaction within 2 hours. Microcrack to reduce shrinkage cracks. Cure at least 3 days by sprinkling or asphalt membrane.
276	Cement (plant mixed)	Microcrack to reduce shrinkage cracks. Cure at least 3 days by sprinkling or asphalt membrane.
Asphalt Emulsion	Emulsion (road mixed)	Cure to 2 percentage points below optimum before placing the next course.
Foamed Asphalt	Foamed Asphalt (road mixed)	Special equipment is needed. Cure a minimum of 2 hours.




Proof Rolling

- Proof rolling provides a method to examine the entire subgrade or base surface as a compliment to standard random acceptance testing
- Simple, low-cost method to ensure prepared subgrade or base layer is good prior to next layer placement
- Will identify areas that need to be reworked
- Referenced in some specifications but often overlooked



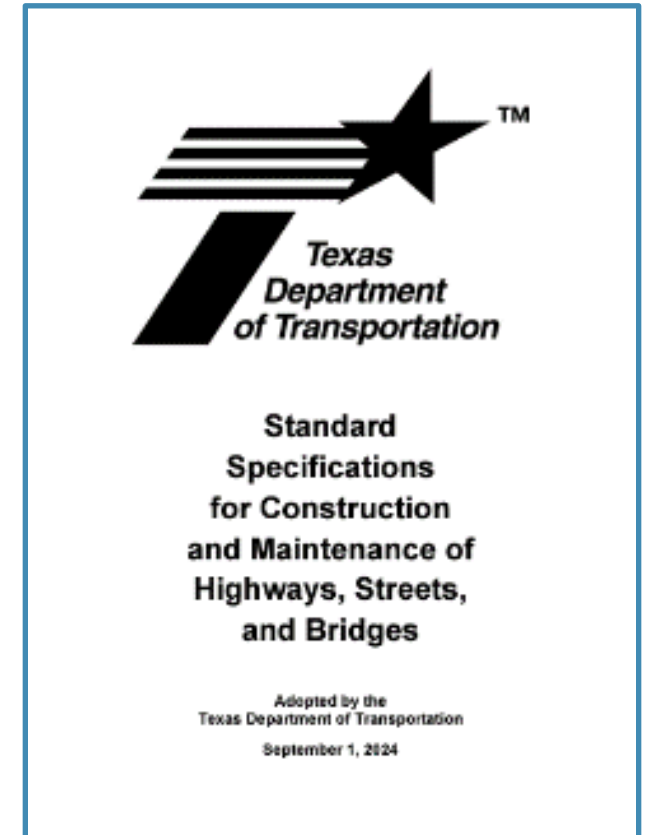
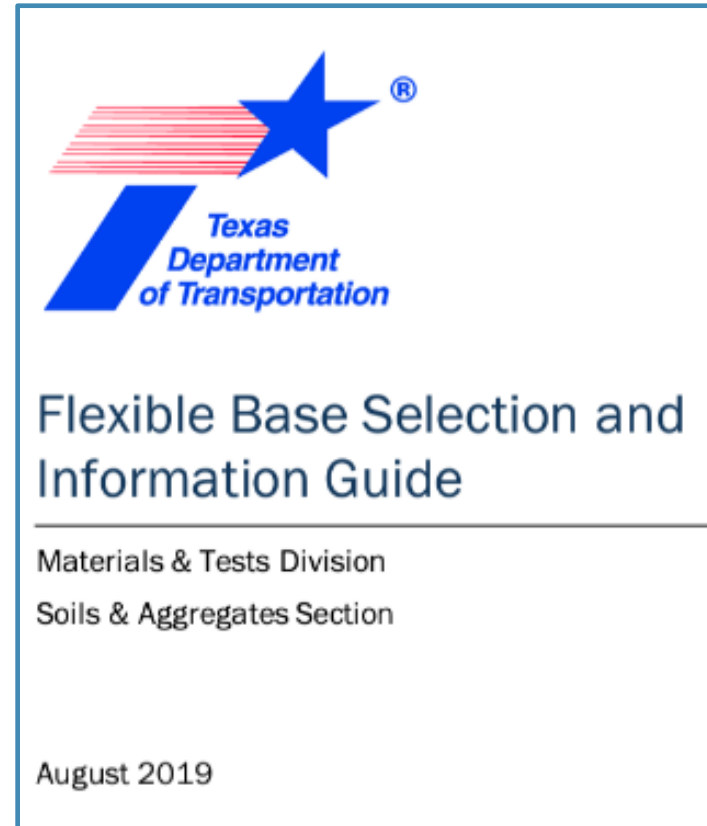
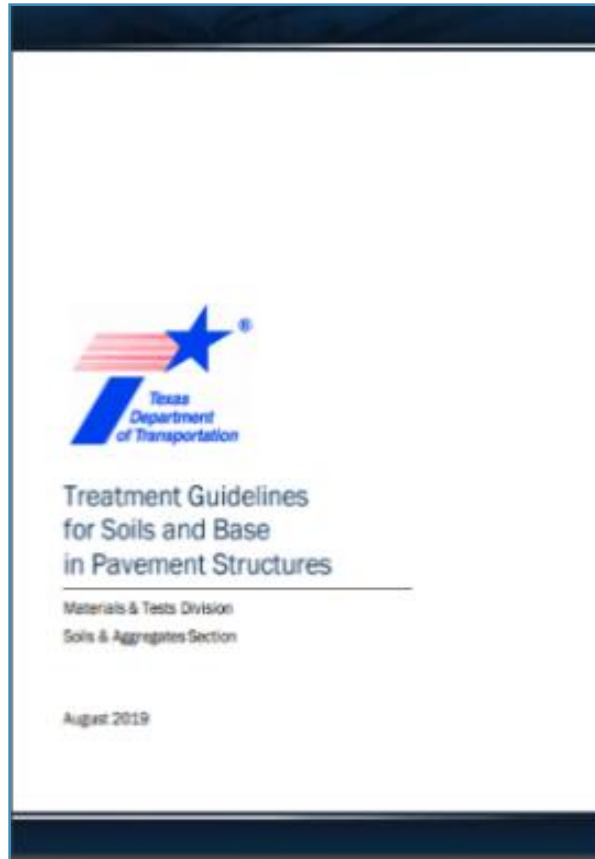
Proof Rolling



Item 216 Proof Rolling		
1.	DESCRIPTION Proof-roll earthwork, base, or both to locate unstable areas.	
2.	EQUIPMENT	
2.1.	Specified Equipment. Furnish rollers that weigh at least 25 tons when loaded. The maximum acceptable load is 50 tons. Provide rollers that meet the requirements of Section 210.2.4, "Pneumatic Tire Rollers."	
2.2.	Alternative Equipment. The Contractor may use alternate compaction equipment that produces results equivalent to the specified equipment in the same period of time as approved. Discontinue the use of the alternative equipment and furnish the specified equipment if the desired results are not achieved.	
3.	CONSTRUCTION Perform proof rolling as directed. Adjust the load and tire inflation pressures within the range of the manufacturer's charts or tabulations, as directed. Make at least 2 coverages with the proof roller. Offset each trip of the roller by at most one tire width. Operate rollers at a speed between 2 and 6 mph, as directed. Correct unstable or nonuniform areas, if found, in accordance with the applicable item.	
4.	MEASUREMENT Rolling will be measured by the hour operated on surfaces being tested.	
5.	PAYMENT The work performed and equipment furnished in accordance with this Item and measured as provided under "Measurement" will be paid for at the unit price bid for "Proof Rolling." This price is full compensation for furnishing and operating equipment and for labor, materials, tools, and incidentals.	



Use the resources available to you





**Smooth, Durable Asphalt Streets and Roads Can
and Should be Expected. Let's Design and
Build the Best!!**



**MATERIALS
& ASPHALT
PAVEMENT
SOLUTIONS**

QUESTIONS?